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The Metal Turner s Handybook; A Practical Manual for Workers at the Foot-Lathe: Embracing Information on the Tools, Appliances and Processes Employed in Metal Turning

By Paul N Hasluck

Rarebooksclub.com, United States, 2012. Paperback. Book Condition: New. 246 x 189 mm. Language: English . Brand New Book ***** Print on Demand *****.This historic book may have numerous typos and missing text. Purchasers can download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1906 Excerpt: . bright red, and immediately plunging it into cold water. The surface will then be as hard as hardened steel. By these means, many tools required only for an odd job may be made of iron, and be equally good as steel. The liability to crack and flaw in hardening, to which steel articles are subject, is also avoided by using iron, but these latter tools will not stand much grinding. CHAPTER XIII. TOOL GRINDING. JDGE-TOOLS are employed in many mechanical operations; keen edges, properly shaped, always give the best results, so that all those who employ edge-tools will find tool-grinding a subject deserving close study. Grindstones of various sizes, forms and textures, are employed for grinding and shaping edge-tools. A flat circular disc of sandstone, or sandstone grit, has been used for sharpening in generations past. The ancient warrior put an edge to his bronze...



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